

Department of Human Services
Bureau of Human Service Licensing
LICENSING INSPECTION SUMMARY - PUBLIC

September 8, 2026

[REDACTED], VICE PRESIDENT OF OPERATIONS
SOLERA/SHIP 1 OPCO LLC
[REDACTED]
[REDACTED]

RE: PLUSH MILLS OPERATIONS
501 PLUSH MILLS ROAD
WALLINGFORD, PA, 19086
LICENSE/COC#: 15284

Dear [REDACTED]

As a result of the Pennsylvania Department of Human Services, Bureau of Human Service Licensing review on 07/27/2026, 07/28/2026 of the above facility, we have determined that your submitted plan of correction is fully implemented. Continued compliance must be maintained.

Please note that you are required to post this Licensing Inspection Summary at your facility in a conspicuous location.

Sincerely,
[REDACTED]

cc: Pennsylvania Bureau of Human Service Licensing

Facility Information

Name: PLUSH MILLS OPERATIONS

License #: 15284

License Expiration: 07/10/2027

Address: 501 PLUSH MILLS ROAD, WALLINGFORD, PA 19086

County: DELAWARE

Region: SOUTHEAST

Administrator

Name:

Phone:

Email:

Legal Entity

Name: SOLERA/SHIP 1 OPCO LLC

Address:

Phone:

Email:

Certificate(s) of Occupancy

Type: Other

Date: 11/15/2007

Issued By: Nether township

Staffing Hours

Resident Support Staff: 0

Total Daily Staff: 65

Waking Staff: 49

Inspection Information

Type: Full

Notice: Unannounced

BHA Docket #:

Reason: Renewal

Exit Conference Date: 07/28/2026

Inspection Dates and Department Representative

07/27/2026 - On-Site:

07/28/2026 - On-Site:

Resident Demographic Data as of Inspection Dates

General Information

License Capacity: 79

Residents Served: 62

Secured Dementia Care Unit

In Home: No

Area:

Capacity:

Residents Served:

Hospice

Current Residents: 8

Number of Residents Who:

Receive Supplemental Security Income: 0

Are 60 Years of Age or Older: 62

Diagnosed with Mental Illness: 0

Diagnosed with Intellectual Disability: 0

Have Mobility Need: 3

Have Physical Disability: 0

Inspections / Reviews

07/27/2026 Full

Lead Inspector:

Follow-Up Type: POC Submission

Follow-Up Date: 08/24/2026

08/26/2026 - POC Submission

Submitted By:

Date Submitted: 09/08/2026

Reviewer:

Follow-Up Type: Document Submission Follow-Up Date: 09/10/2026

Inspections / Reviews *(continued)*

09/08/2026 Document Submission

Submitted By: [REDACTED]

Date Submitted: 09/08/2026

Reviewer: [REDACTED]

Follow Up Type: *Not Required*

132a - Monthly Fire Drill**1. Requirements**

2600.

132.a. An unannounced fire drill shall be held at least once a month.

Description of Violation

The home is holding two separate fire drills each month, one for the second floor and one separately for the fourth floor. The second floor is held first; therefore the fourth floor is notified that the drill will be occurring.

Plan of Correction**Accept () - 08/26/2026)**

Effective immediately, August 2026, Plush Mills discontinued the practice of conducting separate fire drills on the 2nd and 4th floors. Beginning in August 2026 Plush Mills will conduct one unannounced fire drill monthly with the combination of the 2nd and 4th floors. All residents and staff on the second and fourth floors will evacuate under the same drill to their designated safe zone areas. An in-service regarding Fire Drills and Evacuation was given to nursing staff by the Executive Director. Only one person, the Executive Director or designee in their absence, has advanced knowledge of the date and time of the drill. Executive Director is responsible for ongoing compliance. (A fire expert is scheduled to come out to Plush Mills on 9/8/2026).

Licensee's Proposed Overall Completion Date: 08/31/2026**Implemented () - 09/08/2026)****183e - Storing Medications****2. Requirements**

2600.

183.e. Prescription medications, OTC medications and CAM shall be stored in an organized manner under proper conditions of sanitation, temperature, moisture and light and in accordance with the manufacturer's instructions.

Description of Violation

On 7/27/2026, 30 morphine syringes belonging to Resident 1, were present in the home. This medication expired on 6/30/2026.

Plan of Correction**Accept () - 08/26/2026)**

Nursing immediately removed and properly destroyed the expired medication (Morphine) from the medication cart. Pharmacy replaced the expired Morphine within the hour. (This medication was PRN). The Health and Wellness Director provider an in-service regarding expired medications for all Nursing staff and Medication Technicians. Med carts will be audited weekly x4 weeks, then 2x monthly, then monthly by a Wellness Designee to ensure there are no expired medications in the carts.

Health and Wellness Director is responsible for ongoing compliance.

Licensee's Proposed Overall Completion Date: 08/31/2026**Implemented () - 09/08/2026)**