

Department of Human Services  
Bureau of Human Service Licensing  
LICENSING INSPECTION SUMMARY - PUBLIC

November 21, 2023

[REDACTED]  
HEATHER GLEN SENIOR LIVING LLC  
415 BLUE BARN ROAD  
ALLENTOWN, PA, 18104

RE: HEATHER GLEN SENIOR LIVING  
415 BLUE BARN ROAD  
ALLENTOWN, PA, 18104  
LICENSE/COC#: 22682

Dear [REDACTED],

As a result of the Pennsylvania Department of Human Services, Bureau of Human Service Licensing licensing inspections on 11/08/2023 of the above facility, no regulatory citations have been identified as a result of this inspection.

Please note that you are required to post this Licensing Inspection Summary at your facility in a conspicuous location.

Sincerely,

[REDACTED]

Enclosure  
Licensing Inspection Summary (LIS)

cc: Pennsylvania Bureau of Human Service Licensing

**Facility Information**

Name: HEATHER GLEN SENIOR LIVING License #: 22682 License Expiration: 01/29/2023  
 Address: 415 BLUE BARN ROAD, ALLENTOWN, PA 18104  
 County: LEHIGH Region: NORTHEAST

**Administrator**

Name: [REDACTED] Phone: [REDACTED] Email: [REDACTED]

**Legal Entity**

Name: HEATHER GLEN SENIOR LIVING LLC  
 Address: 415 BLUE BARN ROAD, ALLENTOWN, PA, 18104  
 Phone: [REDACTED] Email: [REDACTED]

**Certificate(s) of Occupancy**

Type: I-1 Date: 04/06/2017 Issued By: Upper Macungie Township

**Staffing Hours**

Resident Support Staff: 0 Total Daily Staff: 130 Waking Staff: 98

**Inspection Information**

Type: Partial Notice: Unannounced BHA Docket #:  
 Reason: Complaint Exit Conference Date: 11/08/2023

**Inspection Dates and Department Representative**

11/08/2023 - On-Site: [REDACTED]

**Resident Demographic Data as of Inspection Dates**

General Information  
 License Capacity: 120 Residents Served: 92  
 Secured Dementia Care Unit  
 In Home: Yes Area: secure unit Capacity: 48 Residents Served: 36  
 Hospice  
 Current Residents: 9  
 Number of Residents Who:  
 Receive Supplemental Security Income: 0 Are 60 Years of Age or Older: 92  
 Diagnosed with Mental Illness: 0 Diagnosed with Intellectual Disability: 0  
 Have Mobility Need: 38 Have Physical Disability: 0

**Inspections / Reviews**

11/08/2023 - Partial  
 Lead Inspector: [REDACTED] Follow-Up Type: Not Required

NO DEFICIENCIES FOUND